# Energy Saving for Air Conditioning System (King Yuan Electronics CO., LTD)



By: Kidd Feng 2013/11/20









#### **Case information**

Location: Hsinchu / Miaoli, Chunan

**Industry: Semiconductor test service** 

**Employees: About 4400 employees** 

Requirement: Energy saving for AHU

Implementation: Inverter control system is designed for AHU

to reduce power consumption



### **♦ Equipment**







#### ◆ Energy saving system & benefit (Hsinchu plant)







▲ Before: 4.61 - 0.04 = 4.57 (KWH/hr)

▼ After: 8.04 - 6.06 = 1.98 (KWH/hr)





Saving = (4.57 - 1.98) / 4.57 = 56.7%



#### ◆ Energy saving system & benefit (Hsinchu plant)







## Running Current • 60Hz: 23.79A

• 40Hz: 7.58A (Saving 68%)

• 30Hz: 5.48A (Saving 77%)

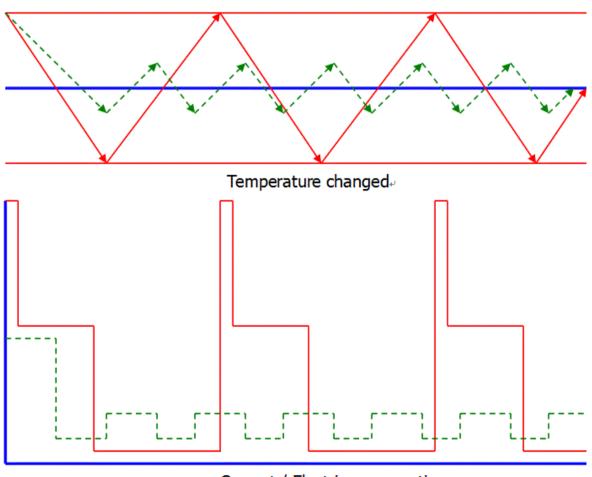






#### **♦ Theorem**

#### With FCM (green) vs. Without FCM (red)



Current / Electric consumption





+886-3-3381838 kiddfeng@etern.com.tw

#### Saving your money and our Earth!